

Logic Controller with Special Pulse Input/Output Function Instruction Sheet

1 WARNING

This Instruction Sheet only provides descriptions for electrical specifications, general specifications, installation & wiring, troubleshooting and peripherals. Other detail information about programming and instructions is compatible with SA/SX series; please see PLC Application Manual. For more information about the optional peripherals, please see individual product instruction sheet.

This is an OPEN TYPE PLC. The PLC should be kept in an enclosure away from airborne dust, humidity, electric shock risk and vibration. Also, it is equipped with protective methods such as some special tools or keys to open the enclosure, in order to prevent hazard to users or damage the PLC.

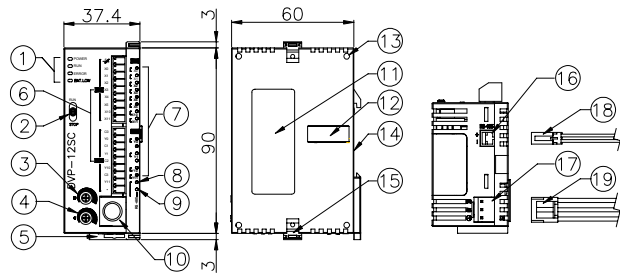
Do NOT connect the AC main circuit power supply to any of the input/output terminals, or it may damage the PLC. Check all the wiring prior to power up. To prevent any electromagnetic noise, make sure the PLC is properly grounded.

Battery replacement: please use UL component type: TDRTL-2150/S lithium battery which battery life is 1200 hours after power loss. (NOTE: RTC should be reset after changing battery).

2 INTRODUCTION

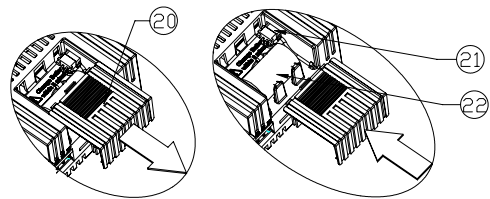
Thank you for choosing DELTA's PLC DVP series. The DVP-SC series has a 12-points (8 input points + 4 outputs) MPU with powerful instructions (the same instruction sets as SA/SX series) for use. It also has an 8K Steps program memory and high-speed pulse inputs(X10 and X11)/outputs (Y10 and Y11). For high-speed pulse, total bandwidth can up to 130KHz and 100KHz maximum for single input/output. Besides, it also provides instructions of position control and zero point return to use with high-speed pulse output. It could connect all extension units of DVP-SS series for various applications.

2.1 Product Profile and Outline



Unit: mm

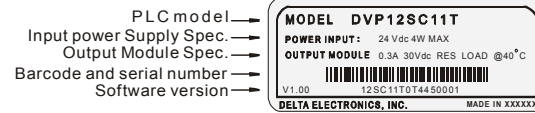
Battery replacement: Battery replacement must be finished within 3 minutes, or the internal data of the PLC (including the program area, RTC and latched registers) could be lost or destroyed.



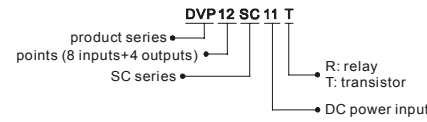
1	Status indicators of POWER, RUN and ERROR
2	RUN/STOP switch
3	VR0: Start-up by M1178/D1178
4	Corresponding value
5	VR1: Start-up by M1179/D1179
6	Corresponding value
7	DIN rail clip
8	I/O terminals
9	I/O point indicators
10	COM1 (RS-232) (Rx) indicator
11	COM2 (RS-485) (Tx) indicator
12	COM1 (RS-232) port
13	Nameplate
14	Extension port for wire to connect extension module/unit
15	Mounting hole
16	DIN rail track (35mm)
17	Extension unit clip
18	RS-485 communication port (Master/Slave)
19	DC Power input
20	RS-485 cable (standard accessory)
21	Power input cable (standard accessory)
22	Battery cover
23	Battery socket connection
24	Battery holder

2.2 Model Name Explanation and Peripherals

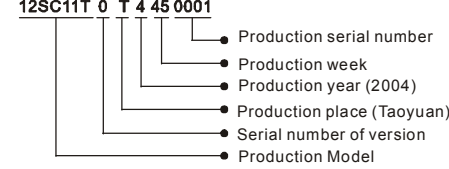
Nameplate



Model Name



Serial Number



Peripherals

- DVPHPP02: Handheld Programming panel
- WPLSoft: Windows Ladder Logic Programming Software
- DVPACAB115: 1.5M Cable (HPP ↔ PLC, packaged with DVPHPP02)
- DVPACAB215: 1.5M Cable (PC (DB9+DB25) ↔ PLC)
- DVPACAB230: 3.0M Cable (PC (DB9+DB25) ↔ PLC)
- DVPACAB2A30: 3.0M Cable (PC (DB9) ↔ PLC)

3 FUNCTION SPECIFICATIONS

Items	Specifications	Remarks			
Control Method	Stored program, cyclic scan system				
I/O Processing Method	Batch processing method (when END instruction is executed)	I/O refresh instruction is available			
Execution Speed	Basic instructions (several us)	Application Instructions (10~hundreds us)			
Program language	Instructions + Ladder Logic + SFC	Including the Step instructions			
Program Capacity	7920 STEPS	SRAM+ Battery			
Instructions	32 Basic sequential instructions (including step instructions)	168 Application instructions			
X	External input relay	X0~X177 in octal, 128 points in decimal			
	External output relay	Y0~Y177 in octal, 128 points in decimal			
M	Auxiliary Relay	General	M0~M511, 512 points	Total 4096 points	Contacts can switch to On/Off in program
		Latched	M512~M999, 488 points		
		M2000~M4095, 2096 points			
		Special	M1000~M1999, 1000 points (some are latched)		
T	Timer	100ms	T0~T199, 200 points	Total 256 points	When the timer that set by TMR instruction reaches the preset value, the T contact with the same number will be On.
		10ms	T192~T199 for Subroutine		
		1ms	T250~T255, 6 points Accumulative		
			T200~T239, 40 points		
C	Counter	16-bit count up	C0~C95, 96 points	Total 250 points	When the counter that set by CNT (DCNT) instruction reaches the preset value, the C contact with the same number will be On.
		32-bit count up/down	C96~C199, 104 points		
			C200~C215, 16 points		
		32bit high-speed count up/down	C216~C234, 19 points		
			C235~C240, 1-phase 1 input, 6 inputs		
			C243, C245, 1-phase 1 input, 2 points		
S	Step point	Initial step point	S0~S9, 10 points	Total 1024 points	Usage device of step ladder diagram (SFC) Latched Range: Start: D1214 (K512) End: D1215 (K895)
		Zero point return	S10~S19, 10 points, (use with IST instruction)		
		General	S20~S511, 492 points		
		Latched	S512~S895, 384 points		
T	Current value of the timer		T0~T255, 256 points	Total 256 points	When the timer reaches the preset value, the contact of timer will be On.
			T240~T245, 6 points Accumulative		
C	Current value of the counter		C0~C199, 16-bit counter, 200 points	Total 250 points	When the counter reaches the preset value, the contact of counter will be On.
			C200~C254, 32-bit counter, 50 points		
D	Data register	General	D0~D199, 200 points	Total 5000 points	Can be memory area for storing data. E and F can be used as the special purpose of index indication.
		Latched	D200~D999, 800 points		
		Special	D1000~D1999, 1000 points		
		Index	E0~E3, F0~F3, 8 points		
None	File register	0~1599(1600 points)			Extension register to store data.

Items	Specifications	Remarks			
Pointer	N	For master control nested loop	N0~N7, 8 points	Control point of master control nested loop	
	P	For CJ, CALL instructions	P0~P255, 256 points	The location point of CJ, CALL.	
	I	Interrupt Service	External interrupt	I001 (X0), I101 (X1), I201 (X2), I301 (X3), I401 (X4), I501 (X5); 6 points (all are rising-edge trigger)	The location pointer of interrupt subroutine
			Time interrupt	I6□□(1ms), 7□□(1ms), (□□=01~99ms)	
High-speed counter			I010, I020, I030, I040, I050, I060, 6 points		
	Communication	I150, 1 point			
Communication port in series (program read/write)	COM1: only for slave, ASCII/RTU are available, 115200 bps max. COM2: can be Master/Slave, ASCII/RTU are available, 115200 bps max. COM1and COM2 can be used simultaneously				
Potentiometer / RTC	MPU built-in 2 points VR / MPU built-in RTC				
High-speed Counter	1-phase 1 input: inputs X10(C243) and X11(C245). Input frequency can up to 100KHz. 1-phase 2 inputs: inputs (X10, X11) C250. Input frequency can up to 100KHz.				
Position Control	High-speed pulse outputs Y10 and Y11. Output frequency can up to 100KHz. It can be used as position control of servo drive or step drive when using with position instructions (DDRVI and DDRVA) and DZRN (zero point return).				

PLC Latched Memory Settings for SC Models

M	General	Latched	Special auxiliary relay	Latched
Auxiliary Relay	M0~M511	M512~M999	M1000~M1999	M2000~M4095
	Non-latched (fixed)	Latched (default) Start: D1200 (K512) End: D1201 (K999)	Some are latched and can't be changed	Latched (default) Start: D1202 (K2000) End: D1203 (K4095)
T	100 ms	10 ms	10ms	1 ms 100 ms
	T0~T199	T200~T239	T240~T245	T246~T249 T250~T255
C	16-bit count up	32-bit count up/down	32-bit high-speed count up/down	
	C0~C95	C96~C199	C200~C215	C216~C234 C235~C245 C246~C255
D	Non-latched (fixed)	Latched (default) Start: D1208 (K96) End: D1209 (K199)	Non-latched (fixed)	Latched (default) Start: D1210 (K216) End: D1211 (K234) Start: D1212 (K235) End: D1213 (K255)
	General	Latched	Special registers	Latched
File Register	D0~D199	D200~D999	D1000~D1999	D2000~D4999
	Non-latched (fixed)	Factory setting is latched. Start: D1216 (K200) End: D1217 (K999)	Some are latched and can't be changed.	Factory setting is latched. Start: D1218 (K2000) End: D1219 (K4999)
K0~K1599				
Latched (fixed)				

When switching between power On/Off or MPU RUN/STOP modes:

Memory Type	POWER Off→On	STOP→RUN	RUN→STOP	Clear all M1031 non-latched area	Clear all M1032 latched area	Factory Setting
Non-latched	Clear	Unchanged	M1033=Off, clear M1033=On, unchanged	Clear	Unchanged	0
Latched	Unchanged			Unchanged	Clear	0
Special M, Special D, Index register	Initial value	Unchanged			Unchanged	Initial value
File register	Unchanged					0

4 ELECTRICAL SPECIFICATIONS

Item	Model	DVP12SC11T
Power supply voltage	MPU:	24VDC (-15%~+20%) (With DC input reverse polarity protection), Extension Unit: supplied by the MPU
Fuse		2A
Power Consumption		4W MAX
Insulation Resistance		5 MΩ and above at 500 VDC (Between all inputs / outputs and earth)
Noise Immunity		ESD: 8KV Air Discharge EFT: Power Line: 2KV, Digital I/O: 1KV, Analog & Communication I/O: 250V Damped-Oscillatory Wave: Power Line: 1KV, Digital I/O: 1KV RS: 26MHz~1GHz, 10V/m
Grounding		The diameter of grounding wire cannot be smaller than the wire diameter of terminals L and N (All DVP units should be grounded directly to the ground pole).
Environment		Operation: 0°C~55°C (Temperature), 50~95% (Humidity), Pollution degree 2; Storage: -25°C~70°C (Temperature), 5~95% (Humidity)
Vibration / Shock Resistance		Standard: IEC1131-2, IEC 68-2-6 (TEST Fc) / IEC1131-2 & IEC 68-2-27 (TEST Ea)
Weight (approx.) (g)		158

Input Specifications		Output Specifications	
Input Type	Photo coupler Isolation	Output Type	Transistor
Input Current	24VDC 5mA	Rated current	0.3A/1 point @ 40 °C (Room Temp.)
Switching Voltage	Off→On, 16VDC and above	Voltage Specification	5~30VDC
	On→Off, below 14.4VDC	Max. Inductive load	7.2W/24V

Input Specifications			Output Specifications		
Response Time	X0~X5	10ms or 0~1000ms (Setting by D1020)	Output protection	Internal	None
	X10, X11	The constant of filter time is 4.7us or 0~1000 times (Setting by D1021)	Maximum Loading	Outside	Rated value according to the load
				Y0, Y1	9W / 1 point
				Y10, Y11	0.9W / 1 point
			Response Time	Off→On	<20us
				On→Off	<30us
					<1us (Y10, Y11 only)

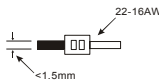
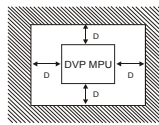
5 MODEL NAME & I/O CONFIGURATION

Model	Power	Input/Output Specification				I/O Configuration
		Input Unit		Output Unit		
		Points	Type	Points	Type	
DVP12SC11T	24VDC	6	24VDC Sink/Source X0~X5	2	Transistor Y0, Y1	
		2	24VDC Sink/Source Hi-speed X10, X11	2	Transistor Hi-speed Y10, Y11	

6 INSTALLATION & WIRING

6.1 PLC Mounting Arrangements and Wiring Notes

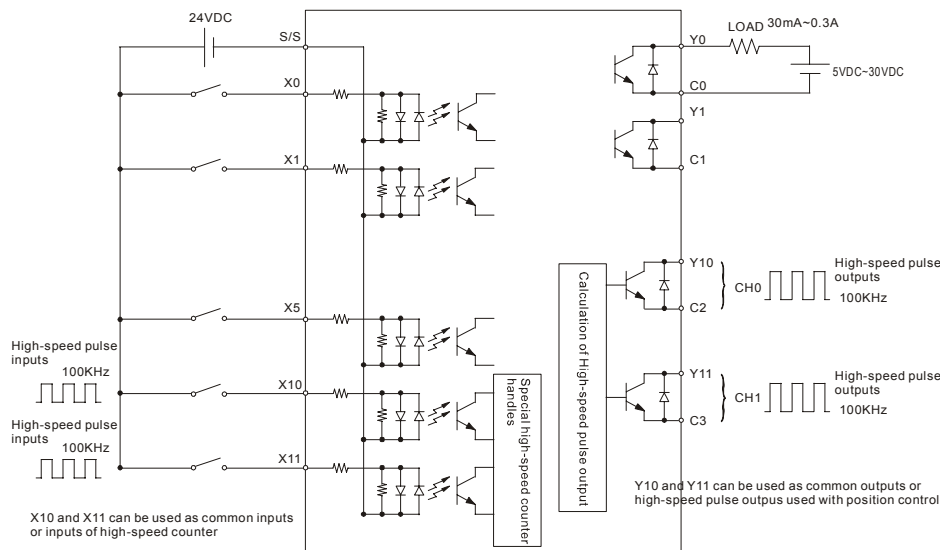
- When installing the DVP series PLC, make sure that it is installed in an enclosure with sufficient space (as shown on the right) to its surroundings so as to allow heat dissipation.
- I/O signal wires or power supply should not run through the same multi-wire cable or conduit.
- Please use 22-16AWG (1.5mm) wiring (either single or multiple core) for I/O wiring terminals. The specification for the terminals is as shown on the right.
- PLC terminal screws should be tightened to a torque of 1.95 kg-cm (1.7 in-lbs). Use Copper Conductor Only, 60 °C



6.2 Wiring Notes

DVP-SC Series input power supply is DC input. Please take a note of listed items when operating DVP-SC Series.

Input/Output Wiring

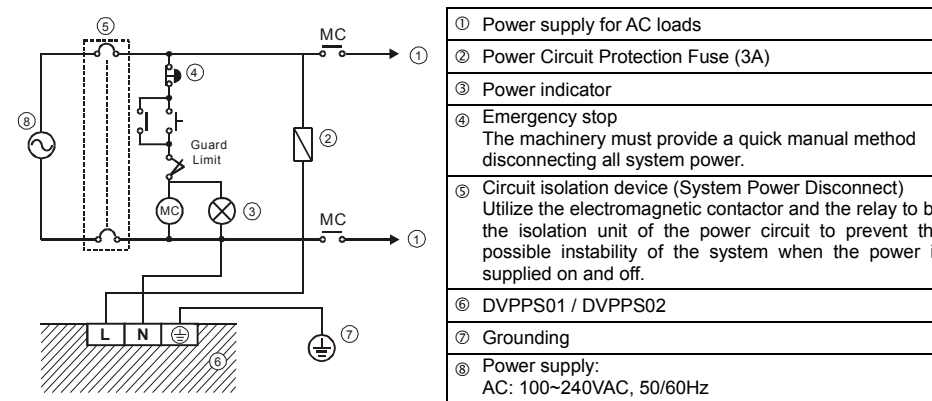


Power Input Wiring

- Please make sure the power is at terminals 24VDC and 0V (power range is 20.4VDC~28.8VDC). When voltage is lower than 20.4VDC, PLC will stop operating, all outputs will be Off and ERROR LED will flash continuously.
- Please power on/off MPU, I/O extension unit and special extension modules simultaneously.
- If the power-cut time is less than 10ms, the PLC still operates unaffectedly. If the power-cut time is too long or the power voltage drops, the PLC will stop operating and all the outputs will be Off. Once the power is restored, the PLC will return to operation automatically.

Safety Wiring

Since the PLC is used to control numerous devices, motion of either one device could affect the motion of other devices. Therefore the breakdown of a device would consequently be detrimental to the whole auto control system, thus the result is dangerous. Please use the recommended wiring below for the power input (DVPPS01/DVPPS02):



7 HIGH-SPEED PULSE INPUT FUNCTION

Additional high-speed input counters of DVP-SC series

Additional number and function table

	1-phase 1 input										1-phase 2 inputs			A/B phase input				
	C235	C236	C237	C238	C239	C240	C241	C242	C243	C244	C245	C246	C247	C249	C250	C251	C252	C254
X0	U/D					U/R			U/D			U	U	U		A	A	A
X1		U/D				R			R			D	D	D		B	B	B
X2			U/D				U/D						R	R			R	R
X3				U/D			R		S					S				S
X4					U/D													
X5						U/D												
X10									U/D							U		
X11																D		

Additional high-speed counters C243, C245 and C250 correspond to count input X10 and X11. The counters correspond to X0~X5 are the same as SA/SX series.

8 TRIAL RUN

Power Indicator

The "POWER" LED at the front of the MPU or the Extension Units will be lit (in green) if the power is on. If the indicator is not ON or ERROR LED is blinking swiftly when the MPU is powered up, it means that the +24V power supply of the PLC is insufficient, i.e. the 24V DC power supply of the PLC is overloaded. It is thus necessary to remove the wiring on terminals +24V and 24G, and to use a 24VDC power supply instead.

Low Battery Voltage Indicator

There is also a "BAT.LOW" LED at the front of the MPU. When the LED is on, it indicates that the battery voltage is not enough. Please change the batter (within 3 minutes) as soon as possible; otherwise the user programs and the data in latched area may be lost.

Preparation

- Prior to applying power, please verify that the power lines and the input/output wiring are correct. And be advised not to supply AC110V or AC220V into the I/O terminals, or it might short-circuit the wiring and would cause direct damage to the PLC.
- After using the peripheral devices to write the program into the MPU and that the ERROR LED of the MPU is not on, it means that the program in use is legitimate, and it is now waiting for the user to give the RUN instruction.
- Use HPP to execute the forced On/Off test of the output contact.

Operation & Test

If the "ERROR" LED of the MPU is not blinking, use RUN/STOP switch or the peripheral devices (HPP or WPLSoft) to give the RUN instruction, and the RUN indicator will then be on. If the "RUN" LED is not on, it indicates that there is no program inside the PLC.

HPP could be utilized to monitor the settings and the registered values of the timer (T), the counter (C) and the data register (D) during operation. If the ERROR LED is on (but not blinking), it means that the setting of the user's program has exceeded the preset time-out limit, thus users have to double check the program and put RUN/STOP switch to STOP to perform the On/Off

function again. (The PLC is at this moment back to STOP automatically)

PLC Input/Output Response Time

The total response time from the input signal to the output operation is calculated as follows:

$$\text{Reaction Time} = \text{input delay time} + \text{program scan time} + \text{output delay time}$$

Input delay time	X0~X5: 10ms (factory default), 0~1000ms adjustable. Refer to the usage of special registers D1020. X10, X11: 0 times (factory default), 0~1000 times adjustable. Refer to the usage of special registers D1021.
Program scan time	Please refer to special register D1010 for detail.
Output delay time	Relay module: 10ms. Transistor module: 20~30us.

Basic Instructions and Application Instructions of the PLC:

- The basic instructions and the application instructions of the MPU of this series are totally applicable to the DELTA DVP-PLC EP Series MPU. Refer to the DELTA PLC Application Manual for relevant basic instructions and application instructions.
- All Delta DVP-PLC series can use DVPHPP handheld programming panel and the WPLSoft (Windows version) to edit program.

9 TROUBLESHOOTING

- Judge the errors by the indicators on the front panel. When errors occurred on DVP PLC, please check:

"POWER" LED

There is a "POWER" LED at the front of the MPU. When the MPU powered on, the green LED light will be on. If the indicator is not on after the input power to MPU is normal, it indicates that the PLC is out of order. Please have this machine replaced or repaired at a dealer near you.

PLC "RUN" LED

Identify the status of the PLC. When the PLC is in operation, this light will be on, and users could thus use HPP or the editing program of the ladder diagram to send instructions to PLC for "RUN" or "STOP".

"ERROR" LED

If incorrect programs are input to the MPU, or the instructions and the components exceed the setting range, the indicator will blink. In this case, the user should check both the error codes saved in the MPU data register D1004 and the Error Code to correct the programs. The address that the error occurs will be stored in data register D1137 (the address saved in D1137 is invalid in case of common loop error).

When the ERROR LED is on (not blinking), users should make a judgment from the special relay M1008 of the MPU. If it is On, it indicates that the execution time of the program loop has exceeded the time-out setting (set by D1000). Please turn the PLC RUN/STOP switch to STOP, and find out the address of the time-out program by special data register D1008. "WDT" instruction can be used to solve the problem.

"BAT.LOW" LED

When the battery voltage is low, the "BAT.LOW" LED will be on, and the battery should be replaced as soon as possible; otherwise the user program and the data in latched area will be lost. (On the unplugged PLC, please change the battery within 3 minutes to retain the PLC internal user programs and data). Battery life after power off is for 1200 hours and only lithium battery TDRTL-2150/S is recommended to use.

"Input" LED

The On/Off signals of the input point could be displayed through the "Input" LED, or the status of the input point could be monitored through the device monitoring function of HPP. When input signal is activated, this LED will light. Therefore, if there is any malfunction, please check it with HPP, indicators and input signals. Especially when using electrical switch with significant leakage current, it often causes unexpected result.

"Output" LED

Output LED indicates the output signals are on or off. Please check the following items when the LED On/Off indication does not correspond to the instructions: 1. Output contacts may be melted and stuck together due to a short circuit or overload current. 2. Check wiring and verify that the screws are tight.

"RS-232, RS-485" LED

"RS-232" LED will light when RS-232 is receiving data and "RS-485" LED will light when RS-485 is transferring data.